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## DESCRIPTION

### IMAGE PROCESSING METHOD, PRINTER DRIVER, IMAGING APPARATUS, IMAGE PROCESSING APPARATUS, AND IMAGING SYSTEM

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#### TECHNICAL FIELD

The present invention relates to an image processing method, a printer driver, an imaging apparatus, an image processing apparatus, and an imaging system.

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#### BACKGROUND ART

An inkjet recording apparatus including a liquid droplet discharging head as a recording head, for example, may be applied to an imaging apparatus such as a printer, a facsimile machine, a copier, or a multi-function imaging apparatus configured to perform more than one of the above imaging functions, for example. The inkjet recording apparatus is configured to perform a recording process by discharging a recording liquid such as ink from an ink recording head onto a recording medium such as paper, OHP, and any other type of medium on which ink or some other type of recording liquid may adhere. The inkjet recording apparatus is capable of recording a fine color image at high speed.

Such an inkjet recording apparatus is becoming increasingly popular for personal use owing to its moderate

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price and its ability to record high-quality images upon using special paper for inkjet recording. The inkjet recording apparatus has other advantages such as low noise and low running cost. In turn, for example, color printers using the 5 inkjet recording apparatus capable of printing images not only on special paper for inkjet printing but on normal paper are being introduced into the market.

However, it is quite difficult to adequately satisfy all conditions pertaining to characteristics such as 10 color reproducibility of the recorded image, durability, light resistance, drying characteristics of the recorded image, feathering, color bleeding, dual printability, discharge and stability, for example. Therefore, the ink (recording liquid) to be used is selected based on the characteristics being 15 prioritized according to usage of the inkjet recording apparatus. It is noted that it has been particularly difficult to adequately satisfy the above conditions in an inkjet recording apparatus that is configured to perform high-speed recording on normal paper.

20 Generally, ink used in inkjet recording includes water as its main component in addition to coloring and a wetting agent such as glycerin for preventing clogging. Dye is widely used as the coloring, owing to its good color development characteristics and stability. However, an image 25 produced using dye-based ink lacks durability and water

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resistance. With regard to water resistance, certain improvements are being made by modifying the special paper for inkjet printing that includes an ink absorbing layer; however, adequate water resistance characteristics cannot be achieved 5 for an image printed on normal paper.

In recent years and continuing, pigment ink using pigment such as organic pigment and carbon black as the coloring instead of dye is being developed in order to resolve one or more of the problems described above. Since pigment 10 does not dissolve in water, the pigment is combined with a dispersing agent and processed to be stably dispersed in water so that the pigment ink may be used as an aqueous ink. By using ink containing pigment as the coloring, water resistance and durability of an image formed on normal paper or special 15 paper may be improved compared to the case of using dye-based ink.

However, when black pigment ink is printed on a glossy recording medium including a special inkjet printing paper such as glossy paper, semi-glossy paper, and matte paper, 20 glossiness may be lost in the printed image since the black pigment ink includes carbon black as its component.

In turn, according to the disclosure of Japanese Laid-Open Patent Publication No. 2002-327138, two types of black ink are provided so that black ink including pigment may 25 be used when printing on normal paper, and black ink including

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dye that is capable of maintaining glossiness may be used rather than the black pigment ink when printing on special paper such as glossy paper, semi-glossy paper, or matte paper, for example.

5           Also, according to the disclosures of Japanese Laid-Open Patent Publication No. 2004-82709 and Japanese Laid-Open Patent Publication No. 2000-225719, a composite black ink made up of the three colors cyan, magenta, and yellow is used rather than black ink for realizing black on special paper 10 such as glossy paper, semi-glossy paper, or matte paper, for example.

However, in the case of providing two types of black ink for printing on different types of paper, as is proposed in the first disclosure, the number of ink tanks and 15 heads have to be increased, and a subsystem for maintaining and restoring the heads has to be enlarged as well so that costs may increase.

In the case of using the composite black ink made up of cyan, magenta, and yellow rather than using black ink 20 for printing on special paper such as glossy paper, semi-glossy paper, or matte paper as is disclosed in the latter disclosures, since black is realized without using black ink, color may be easily transferred to non-color regions. Also, since the tone of the black color is represented by mixing 25 three colors, when the tone is incremented by one level, the

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additional amount of ink to be used may be three times the amount to be used in the case of representing the black color with a solid black color ink, and thereby, the differences in tone may stand out especially in highlighted portions in which 5 small amounts of ink are used.

DISCLOSURE OF THE INVENTION

The present invention has been conceived in response to one or more of the problems described above, and 10 it provides an image processing apparatus, a printer driver, an imaging apparatus, an image processing apparatus, and an imaging system that enable formation of a black image using recording liquid containing pigment on a glossy recording medium including special paper such as glossy paper, semi- 15 glossy paper, or matte coating paper, for example, without losing the glossiness of the black image.

According to an aspect of the present invention, an image processing method is provided that includes the steps of:

20 regulating a maximum black recording liquid incorporation amount such that glossiness of black realized in an image formed on a glossy recording medium is not substantially degraded; and

25 setting the black to be realized by the black recording liquid until reaching the regulated maximum black

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recording liquid incorporation amount, and setting the black to be realized through addition of a composite of the cyan recording liquid, the magenta recording liquid, and the yellow recording liquid if the black to be realized requires an 5 amount of the black recording liquid exceeding the regulated maximum black recording liquid incorporation amount.

In a preferred embodiment of the present invention, the recordings liquids contain pigment. In another preferred embodiment, the maximum black recording liquid incorporation 10 amount is regulated in the black recording liquid incorporation process according to characteristics of the recording medium, and is arranged to be greater than 0% and less than 52%. In another preferred embodiment, the maximum black recording liquid incorporation amount is regulated such 15 that the glossiness of the black realized in the image formed on the glossy recording medium does not become substantially lower than glossiness of the glossy recording medium.

In one preferred embodiment of the present invention, an under color removal amount for the under color 20 removal process is set at 100%. In an alternative embodiment, the under color removal amount for the under color removal process is set at 100% until the under color removal amount reaches the regulated maximum black recording liquid incorporation amount.

25 According to another aspect of the present

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invention, a printer driver is provided that is run on a computer and is executed by the computer to perform the image processing method of the present invention.

According to another aspect of the present invention, an imaging apparatus is provided that includes a processing unit that is configured to regulate a maximum black recording liquid incorporation amount such that glossiness of black realized in an image formed on a glossy recording medium is not substantially degraded, set the black to be realized by the black recording medium until reaching the regulated maximum black recording liquid incorporation amount, and set the black to be realized through addition of a composite of the cyan recording liquid, the magenta recording liquid, and the yellow recording liquid if the black to be obtained requires an amount of the black recording liquid exceeding the regulated maximum black recording liquid incorporation amount.

In a preferred embodiment of the present invention, the recording liquids contain pigment. In another preferred embodiment, the maximum black recording liquid incorporation amount is regulated in the black recording liquid incorporation process according to characteristics of the recording medium, and is arranged to be greater than 0% and less than 52%. In another preferred embodiment, the maximum black recording liquid incorporation amount is regulated such that the glossiness of the black realized in the image formed

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on the glossy recording medium does not become substantially lower than glossiness of the glossy recording medium.

In one preferred embodiment of the present invention, an under color removal amount for the under color removal process is set to 100%. In an alternative embodiment, the under color removal amount for the under color removal process is set to 100% until the under color removal amount reaches the regulated maximum black recording liquid incorporation amount.

10 According to another aspect of the present invention, an image processing apparatus is provided that is configured to generate image data for an imaging apparatus that forms a color image on a recording medium using at least a cyan recording liquid, a magenta recording liquid, a yellow recording liquid, and a black recording liquid, the apparatus including a printer driver according to the present invention.

According to another aspect of the present invention, an imaging system is provided that includes:

20 an imaging apparatus that is configured to form a color image on a recording medium using at least a cyan recording liquid, a magenta recording liquid, a yellow recording liquid, and a black recording liquid; and

an image processing apparatus according to the present invention.

25 According to an aspect of the present invention, a

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maximum black recording liquid incorporation amount is regulated such that glossiness of black realized in an image formed on a glossy recording medium may not be degraded, and the black is arranged to be realized by the black recording 5 liquid until reaching the regulated maximum black recording liquid incorporation amount, and is arranged to be realized through addition of a composite of the cyan, magenta, and yellow recording liquids if the black requires an amount of the black recording liquid exceeding the regulated maximum 10 black recording liquid incorporation amount in an image processing method, a printer driver, an imaging apparatus, an image processing apparatus, and an imaging system, and thereby, a black image may be formed using a recording liquid containing pigment on a glossy recording medium including 15 special paper such as glossy paper, semi-glossy paper, and matte coating paper, for example, without degrading the glossiness of the black image.

BRIEF DESCRIPTION OF THE DRAWINGS

20 FIG. 1 is a diagram showing an overall mechanical configuration of an inkjet recording apparatus as an imaging apparatus according to an embodiment of the present invention;

FIG. 2 is a plan view of a portion of the recording apparatus;

25 FIG. 3 is a perspective view of a head unit of the

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recording apparatus;

FIG. 4 is a diagram showing an exemplary configuration of a carrier belt of the recording apparatus;

FIGS. 5A and 5B are diagrams illustrating an image forming operation that is performed by the recording apparatus;

FIG. 6 is a block diagram showing a configuration of a control unit of the recording apparatus;

FIG. 7 is a block diagram illustrating an exemplary functional configuration of a printer driver implemented in an image processing apparatus according to an embodiment of the present invention;

FIG. 8 is a block diagram illustrating another exemplary functional configuration of the printer driver;

FIG. 9 is a flowchart illustrating a sequence of image processes executed within the printer driver;

FIG. 10 is a graph illustrating a BG/UCR process of the image processes of FIG. 9;

FIG. 11 is a graph illustrating grayscale characteristics realized in a case where black is obtained using solid color black and in a case where black is obtained using composite black;

FIG. 12 is a graph comparing gray balances in a case where black is obtained through image processes according to an embodiment of the present invention and in a case where

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composite black is used;

FIG. 13 is a graph illustrating glossiness characteristics realized for different black ink incorporation amounts;

5 FIG. 14 is a graph indicating sensory evaluation results for different black ink incorporation amounts; and

FIG. 15 is a table indicating different black ink incorporation amounts and their corresponding glossiness differences with respect to the recording paper used.

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BEST MODE FOR CARRYING OUT THE INVENTION

In the following, preferred embodiments of the present invention are described with reference to the accompanying drawings.

15 First, an exemplary inkjet recording apparatus as an imaging apparatus according to an embodiment of the present invention is described with reference to FIGS.1 through 4. It is noted that FIG.1 is a diagram showing an overall configuration of the inkjet recording apparatus, FIG.2 is a 20 plan view of the inkjet recording apparatus showing relevant components thereof, FIG.3 is a perspective view showing a configuration of a recording head of the inkjet recording apparatus, and FIG.4 is a cross-sectional view of a carrier belt of the inkjet recording apparatus.

25 The inkjet recording apparatus according to the

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present embodiment includes an apparatus main body 1, an imaging unit 2 that is arranged inside the apparatus main body 1, a paper feed tray 4 arranged at a lower side of the apparatus main body 1 and configured to hold plural recording media 3 (referred to as 'sheet 3' hereinafter) that are stacked thereon, a carrier mechanism 5 that introduces the sheet 3 supplied from the paper feed tray 4 and carries the sheet 3 while the imaging unit 2 records an image thereon, and a paper discharge tray 6 attached to a side of the apparatus main body 1 to which the sheet 3 is discharged.

Also, the present inkjet recording apparatus includes a dual-side printing unit 7. In the case of performing dual-side printing, after printing is completed on one side (front side) of the sheet 3, the sheet 3 is carried in a backward direction by the carrier mechanism 5, and is introduced inside the dual-side printing unit 7 to be turned over so that the sheet 3 may be delivered once more to the carrier mechanism 5 with its other side (back side) as the printable surface. In this way, printing is performed on the other side of the sheet 3, after which the sheet 3 is discharged to the paper discharge tray 6.

The imaging unit 2 includes a carriage 13 that is slidably held by guide shafts 11 and 12. The carriage 13 is moved in a direction perpendicular to the carrying direction of the sheet 3 (main scanning direction) by a main scanning

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motor (not shown). A recording head 14 including one or more liquid discharge heads having plural nozzle holes 14n as discharge outlets for discharging liquid droplets (see FIG.3) is mounted on the carriage 13. Also, an ink cartridge 15 for 5 supplying liquid to the recording head 14 is detachably mounted on the carriage 13. It is noted that in an alternative embodiment, a sub tank may be mounted on the carriage 13 instead of the ink cartridge 15, and in such a case, ink may be supplied from a main tank to the sub tank.

10 According to an embodiment as is illustrated in FIGS.2 and 3, the recording head 14 may include four independent inkjet heads 14y, 14m, 14c, and 14k as liquid droplet discharge heads for discharging ink droplets of the colors yellow (Y), magenta (M), cyan (C), and black (Bk), 15 respectively. However, the present invention is not limited to such an embodiment, and for example, the recording head 14 may also be realized by one or more liquid discharge heads having plural nozzle arrays for discharging different colors. Also, it is noted that the number of colors and their 20 arrangement order are not limited to the illustrated embodiment.

The inkjet head making up the recording head 14 may include energy generating means for discharging ink in the form of a piezoelectric actuator such as a piezoelectric 25 element, a thermal actuator that uses an electrothermal

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conversion element such as a heating resistive element and relies on a phase change induced by film boiling of liquid, a shape-memory alloy actuator using a metal phase change induced by temperature change, or an electrostatic actuator using 5 electrostatic force, for example.

The sheets 3 stacked on the paper feed tray 4 are fed into the apparatus main body 1 and delivered to the carrier mechanism 5 one at a time by separating each sheet 3 from another sheet 3 by means of a paper feed roller (meniscus 10 roller) and a separation pad (not shown).

The carrier mechanism 5 includes a carrier guide unit 23 having guide surfaces 23a and 23b that guides the sheet 3 fed from the paper feed tray 4 in an upper direction along the guide surface 23a, and guides the sheet 3 delivered 15 from the dual-side printing unit 7 along a guide surface 23b. The carrier mechanism 5 also includes a carrier roller 24 that carries the sheet 3, a pressure roller 25 that presses the sheet 3 onto the carrier roller 24, a guide member 26 that guides the sheet 3 toward the carrier roller 24, a guide 20 member 27 that guides the sheet 3 being returned for dual-side printing to the dual-side printing unit 7, and a pressing roller 28 for pressing the sheet 3 being discharged from the carrier roller 24.

Also, in order to enable the carrier mechanism 5 to 25 maintain the planarity of the sheet 3 while carrying the sheet

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3 across the recording head 14, the carrier mechanism 5 may further include a drive roller 31, a driven roller 32, a carrier belt 33 that is arranged around the drive roller 31 and the driven roller 32, a charge roller 34 for charging the 5 carrier belt 33, a guide roller 35 arranged opposite the charge roller 34, a guide member (not shown) such as a platen plate that guides the portion of the carrier belt 33 opposing the imaging unit 2, and a cleaning roller (not shown) made of a porous material corresponding to cleaning means for removing 10 recording liquid (ink) stuck to the carrier belt 33, for example.

According to the present embodiment, the carrier belt 33 corresponds to an endless belt that is arranged around the drive roller 31 and the driven roller 32 (tension roller) 15 and is configured to move in the direction of the arrow shown in FIG.1 (sheet carrying direction).

The carrier belt 33 may have a one-layer structure, a two-layer structure with a first layer (surface layer) 33a and a second layer (bottom layer) 33b as is shown in FIG.4, or 20 a three-layer structure, for example. In one specific example, the carrier belt 33 may have a surface layer corresponding to a sheet attracting surface that is made of pure resin material such as pure ETFE material with a thickness of approximately 40  $\mu\text{m}$  on which rheostatic control is not performed, and a . 25 bottom layer made of the same material as the top layer on

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which rheostatic control is performed using carbon as a resistance layer and/or an earth layer.

According to the present embodiment, the charge roller 34 is arranged to come into contact with the surface 5 layer of the carrier belt 33 and be driven and rotated by the turning motion of the carrier belt 33. Also, it is noted that a high voltage from a high voltage circuit or a high voltage power source (not shown) is applied to the charge roller 34 according to a predetermined pattern.

10 Also, in the present embodiment, a discharge roller 38 is arranged at the downstream side of the carrier mechanism 5 to discharge the sheet 3 having one or more images recorded thereon to the paper discharge tray 6 (see FIG.1).

15 In the imaging apparatus having the above-described configuration, the carrier belt 33 moves around in the direction of the arrow indicated in FIG.1 and comes into contact with the charge roller 34 that has applied a voltage with high potential so that the carrier belt 33 may be positively charged. In such a case, the polarity of the 20 charge of the charge roller 34 may be switched at predetermined time intervals so that the carrier belt 33 may be charged with a predetermined electrostatic pitch.

When the sheet 3 is supplied to the carrier belt 33 that is charged with such a high potential, a polarization 25 state may be created within the sheet 3, and a charge with a

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polarity that is opposite the polarity of the charge of the carrier belt 33 is induced at the surface of the sheet 3 that is in contact with the carrier belt 33. In this way, the charge on the carrier belt 33 and the charge induced at the 5 surface of the sheet 3 being carried may be statically attracted to each other so that the sheet 3 may be statically adhered to the carrier belt 33. By arranging the sheet 3 to be adhered to the carrier belt 33, unevenness such as curves and warps in the sheet 3 may be corrected, and a smooth 10 surface may be created.

Then, the carrier belt 33 is moved so that the sheet 3 may be moved. The carriage 13 may perform one-way scanning or bidirectional scanning while driving the recording head 14 according to an image signal to induce liquid droplets 15 14i to be discharged (sprayed) from the recording head 14. The liquid droplets 14i in the form of ink droplets, for example, are arranged to land on the sheet 3 that is maintained still so that dots Di may be formed thereon as is illustrated in FIGS.5A and 5B. In this way, one line may be recorded on the sheet 3, after which the sheet 3 may be moved 20 a predetermined pitch to record the next line. When a recording end signal or a signal indicating that the bottom end of the sheet 3 has been reached is received, the recording operation is ended. It is noted that FIG.5B is an enlarged 25 view illustrating the formation process of the dot Di shown in

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FIG.5A.

The sheet 3 having one or more images recorded thereon in the above-described manner may be discharged to the paper discharge tray 6 by the discharge roller 38.

5 In the following, the ink used as the recording liquid for the present inkjet recording apparatus is described.

In the present embodiment, the pigment included as the coloring material of the ink used in the present inkjet recording apparatus is not limited to a particular type.

10 Listed below are some preferred examples of pigments that may be used. It is noted that plural types of pigments may be combined as well.

As organic pigments, azo-based pigments, phthalocyanine-based pigments, anthraquinone-based pigments, 15 quinacridone-based pigments, dioxazine-based pigments, indigo-based pigments, thioindigo-based pigments, perylene-based pigments, isoindolinone-based pigments, aniline black, azomethine-based pigments, rhodamine lake B pigments, and/or carbon black may be used, for example.

20 As inorganic pigments, iron oxide, titanium oxide, carbon calcium, barium sulfate, aluminum hydroxide, barium yellow, Prussian blue, cadmium red, chrome yellow, and/or metal powder may be used, for example.

It is noted that the particle diameter of the one 25 or more pigments used in the ink are preferably arranged to be

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within a range of 0.01-0.30  $\mu\text{m}$ . When the particle diameter is less than 0.01  $\mu\text{m}$ , the particle diameter may be close to that of dye particles so that characteristics pertaining to water resistance and feathering may be not be adequately achieved.

5 When the particle diameter is greater than 0.30  $\mu\text{m}$ , clogging may occur at the discharge outlets and/or the filter provided within the printer, for example, and adequate discharge stability may not be achieved.

Also, it is noted that furnace black or channel black are preferably used as the carbon black contained in black pigment ink. The carbon black preferably has a primary particle diameter within a range of 15-40  $\mu\text{m}$ , a BET specific surface area within a range of 50-300  $\text{m}^2/\text{g}$ , a DBP oil absorption number within a range of 40-150  $\text{ml}/100\text{ g}$ , a 10 volatile content within a range of 0.5-10%, and a pH value of 2-9. Examples of carbon black satisfying such conditions may include but are not limited to No. 2300, No. 900, MCF-88, No. 15 33, No. 40, No. 45, No. 52, MA7, MA8, MA100, and No. 2200B (by Mitsubishi Chemical Corporation); Raven 700, Raven 5750, Raven 20 5250, Raven 5000, Raven 3500, and Raven 1255 (by Columbia Chemicals Co.); Regal 1400, Regal 330R, Regal 660R, Mogull, Monarch 700, Monarch 800, Monarch 880, Monarch 900, Monarch 1000, Monarch 1100, Monarch 1300, and Monarch 1400 (by Cabot Corporation); and Color Black FW1, Color Black FW2, Color 25 Black FW2V, Color Black FW18, Color Black FW200, Color Black

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S150, Color Black S160, Color Black S170, Print Text 35, Print Text U, Print Text V, Print Text 140U, Print Text 140V, Special Black 6, Special Black 5, Special Black 4A, and Special Black 4 (by Degussa).

5 In the following, specific examples of color pigments are given.

As organic pigments, azo-based pigments, phthalocyanine-based pigments, anthraquinone-based pigments, quinacridone-based pigments, dioxazine-based pigments, indigo-based pigments, thioindigo-based pigments, perylene-based pigments, isoindolinone-based pigments, aniline black, azomethine-based pigments, rhodamine lake B pigments, and/or carbon black may be used, for example. As inorganic pigments, iron oxide, titanium oxide, carbon calcium, barium sulfate, aluminum hydroxide, barium yellow, Prussian blue, cadmium red, chrome yellow, and/or metal powder may be used, for example.

More specifically, the following pigments may be used for each of the different colors of ink.

Examples of pigments that may be used as yellow ink 20 include but are not limited to C. I. pigment yellow 1, C. I. pigment yellow 2, C. I. pigment yellow 3, C. I. pigment yellow 12, C. I. pigment yellow 13, C. I. pigment yellow 14, C. I. pigment yellow 16, C. I. pigment yellow 17, C. I. pigment yellow 73, C. I. pigment yellow 74, C. I. pigment yellow 75, C. I. pigment yellow 83, C. I. pigment yellow 93, C. I. pigment

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yellow 95, C. I. pigment yellow 97, C. I. pigment yellow 98, C. I. pigment yellow 114, C. I. pigment yellow 128, C. I. pigment yellow 129, C. I. pigment yellow 151, and C. I. pigment yellow 154.

5 Examples of pigments that may be used as magenta ink include but are not limited to C. I. pigment red 5, C. I. pigment red 7, C. I. pigment red 12, C. I. pigment red 48 (Ca), C. I. pigment red 48 (Mn), C. I. pigment red 57 (Ca), C. I. pigment red 57:1, C. I. pigment red 112, C. I. pigment red 123, 10 C. I. pigment red 168, C. I. pigment red 184, and C. I. pigment red 202.

Examples of pigments that may be used as cyan ink include but are not limited to C. I. pigment blue 1, C. I. pigment blue 2, C. I. pigment blue 3, C. I. pigment blue 15:3, 15 C. I. pigment blue 15:34, C. I. pigment blue 16, C. I. pigment blue 22, C. I. pigment blue 60, C. I. Bat blue 4, and C. I. Bat blue 60.

Also, it is noted that pigment specifically manufactured for application to the present embodiment may be 20 used well.

Recording liquid for inkjet printing may be manufactured by dispersing the above pigments in an aqueous medium using a high polymer dispersing agent or a surface active agent. For example, a water-soluble surface active 25 agent (water-soluble resin) may be used to disperse organic

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pigment powder in the aqueous medium.

Specific examples of water-soluble resin include a block copolymer, a random copolymer, or a base made from at least two monomeric substances selected from styrene, styrene derivatives, vinylnaphthalene derivatives, aliphatic alcoholic ester of , , -ethylenic unsaturated carboxylic acid, acrylic acid, acrylic acid derivatives, maleic acid, maleic acid derivatives, itaconic acid, itaconic acid derivatives, fumaric acid, and fumaric acid derivatives, for example.

According to an embodiment, the water-soluble resin corresponds to alkali-soluble resin that is soluble in an aqueous base solution, the water-soluble resin preferably having a weight-average molecular weight within a range of 3000-20000. By using such a water-soluble resin in the inkjet recording liquid, the viscosity of the dispersion solution may be decreased, and dispersion may be facilitated.

In another example, a combination of a high polymer dispersing agent and a self-dispersing pigment may be used to realize a desirable dot diameter. The reasons such effects may be obtained are not exactly known, but the following presumptions may be made.

By including a high polymer dispersing agent in the inkjet recording solution, penetration of the recording solution into the recording sheet may be suitably controlled. Also, by including the high polymer dispersing agent,

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agglomeration of the self-dispersing agent may be controlled so that the self-dispersing agent may spread smoothly in lateral directions. It is believed that in this way, the recording liquid may be widely and thinly spread to realize a 5 desirable dot configuration.

It is noted that specific examples of a water-soluble surface active agent includes anionic surface active agents such as high grade fatty acid salts, alkyl sulfate salts, alkyl ether sulfate salts, alkyl ester sulfate salts, 10 alkyl aryl ether sulfate salts, alkyl sulfonic acid salts, sulfosuccinic acid salts, alkyl aryl and alkyl naphthalene sulfonic acid salts, alkyl phosphate salts, polyoxyethylene alkyl ether phosphate ester salts, and alkyl aryl ether phosphate salts; and cationic surface active agents such as 15 alkyl amine salts, dialkylamine salts, tetralkyl ammonium salts, benzalkonium salts, alkyl pyridinium salt, and imidazolinium salt.

Further amphoteric surface active agents may be used such as dimethyl alkyl lauryl betaine, alkyl glycine, 20 alkyldi(aminoethyl)glycine salt, and imidazolinium betaine. Also nonionic surface active agents may be used such as polyoxyethylene alkyl ether, polyoxyethylene alkyl aryl ether, polyoxyethylene polyoxypropylene glycol, glycerin ester, sorbitan ester, sucrose ester, polyoxyethylene ether of 25 glycerin ester, polyoxyethylene ether of sorbitan ester,

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polyoxyethylene ether of sorbitol ester, fatty acid alkanol amides, polyoxyethylene fatty acid amides, amine oxides, and polyoxyethylene alkyl amines.

According to one embodiment, the pigment may be  
5 encapsulated by resin having a hydrophilic base so that good dispersion characteristics may be realized.

It is noted that any process may be used for encapsulating non-water-soluble pigment by organic high polymers to form microcapsules. Such processes include  
10 chemical processes, physical processes, physiochemical processes, and mechanical processes. More specifically, interfacial polymerization, in-situ polymerization, in-liquid curing (orifice process), coacervation (phase separation), in-liquid drying, melting/dispersing/cooling, air-suspension  
15 coating (spouted bed coating), spray drying, acid catalyzing, and the phase inversion emulsion may be used, for example.

The interfacial polymerization process involves separately dissolving two monomers or two reactants into a dispersed phase and a continuous phase, and inducing reaction  
20 of the materials at their interfaces to form a wall. The in-situ polymerization process involves supplying a liquid or gas monomer and a catalyst, or two types of reactive materials from one of continuous phase nuclear particle sides to induce reaction and form a wall. The in-liquid curing process  
25 involves encapsulating high polymer solution droplets

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including core material particles with a curing agent in liquid to form a wall.

The coacervation (phase separation) process involves separating high polymer dispersion liquid including 5 core material particles into a coacervate (high concentration phase) with a high level of high polymer concentration and a dilute phase to form a wall. The in-liquid drying process involves preparing the liquid including the core material dispersed in the solution of the wall material, introducing 10 the dispersion liquid into a liquid that does not mix with the continuous phase of the dispersion liquid to produce a composite emulsion, and gradually removing the medium into which the wall material is dissolved to form a wall.

The melting/dispersing/cooling process involves 15 using a wall material that melts when heated but solidifies at normal temperatures, heating and liquefying this wall material, dispersing core material particles in the wall material, and cooling the dispersion liquid into fine particles to form the wall. The air-suspension coating process involves suspending 20 core material particles in powder form in air by a fluidized bed, and maintaining the particles in an air-borne state while spray mixing a coating liquid of the wall material to form the wall.

The spray drying process involves spraying the 25 encapsulating concentrate solution so that it comes into

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contact with hot air, and vaporizing the volatile content matter thereof to form the wall. The acid catalyzing process involves neutralizing at least a portion of an anionic base included in an organic high polymer compound material to 5 provide the material with solubility with respect to water, mixing the material together with coloring in an aqueous medium, neutralizing or acidifying the material in an acidic compound, separating the organic compound material and fixing it to the coloring, and neutralizing and dispersing the 10 material. The phase inversion emulsion process involves using a mixture including coloring material and an anionic organic high polymer material having dispersion power with respect to water as an organic solvent phase, and charging water into the organic solvent phase or charging the organic solvent phase 15 into water.

It is noted that specific examples of organic high polymer material (resin) as an ingredient of the wall material of the microcapsule may include polyamide, polyurethane, polyester, polyurea, epoxy resin, polycarbonate, urea resin, 20 melamine resin, phenol resin, complex carbohydrate, gelatin, gum acacia, dextran, casein, protein, natural rubber, carboxypolymethylene, polyvinyl alcohol, polyvinyl pyrrolidone, polyvinyl acetate, polychlorinated vinyl, polychlorinated vinylidene, cellulose, ethyl cellulose, methyl cellulose, nitro 25 cellulose, hydroxyl ethyl cellulose, acetylcellulose,

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polyethylene, polystyrene, polymer or copolymer of  
(meta)acrylic acid, polymer or copolymer of ester  
(meta)acrylate, (meta)acrylic acid-ester (meta)acrylate  
copolymer, styrene-(meta)acryl acid copolymer, styrene-maleic  
5 acid copolymer, alginic acid soda, fatty acid, paraffin,  
yellow beeswax, water wax, cured beef tallow, carnauba wax,  
and albumin, for example.

Of the above-described materials, organic high  
polymers including an anionic base such as a carboxylic acid  
10 base or a sulfonic acid base may be used according to one  
embodiment. Also, specific examples of nonionic organic high  
polymer include polyvinyl alcohol, polyethylene glycol  
monomethacrylate, polypropylene glycol monomethacrylate,  
methoxy polyethylene glycol monomethacrylate, and (co)polymers  
15 thereof, and cation ring opening polymer of 2-oxazoline, for  
example. It is particularly noted that polyvinyl alcohol,  
which may be obtained through complete saponification, is  
preferably used since it has low water-solubility and is  
characterized in that it is easily dissolved in heated water  
20 but not easily dissolved in cool water.

It is noted that the amount of organic high polymer  
making up the wall material of the microcapsule is preferably  
set within a range of 1-20% by weight with respect to the non-  
water-soluble color material such as organic pigment or carbon  
25 black. By setting the amount of organic high polymer to the

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above range, the proportion of the organic high polymer within the capsule may be relatively low so that the degradation of color development characteristics of the pigment due to the coating of the surface of the pigment with the high polymer 5 may be controlled. When the amount of the high polymer is below 1% by weight, the encapsulation effect may not be adequately obtained, and when the amount of the high polymer is above 20% by weight, the color development characteristics of the pigment may be significantly degraded. With 10 consideration to other characteristics, the amount of the organic high polymer is more preferably set within a range of 5-10% by weight with respect to the amount of the non-water-soluble color material.

According to the present embodiment, a portion of 15 the coloring material is not coated and is substantially exposed so that the degradation of the color development characteristics of the color material may be prevented. Also, a portion of the coloring material is not exposed and is substantially coated so that effects of encapsulating pigment 20 may be obtained at the same time. It is also noted that the number average molecular weight of the organic high polymer is preferably arranged to be at least 2000 considering factors pertaining to capsule manufacturing, for example. In the above description, the expression 'substantially exposed' 25 refers to a state in which a portion of the coloring material

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is intentionally exposed as opposed to partial exposure of the color material due to defects such as pinholes and cracks, for example.

As for the color material, self-dispersing organic 5 pigment and self-dispersing carbon black may be used according to a preferred embodiment so that adequate pigment dispersing characteristics may be obtained and adequate preservation stability may be secured even when the proportion of the high polymer material within the capsule is relatively low.

It is noted that a suitable type of high polymer 10 material is preferably selected according to the microencapsulation process being used. For example, when the interfacial polymerization process is used, polyester, polyamide, polyurethane, polyvinyl pyrrolidone, or epoxy resin 15 may preferably be selected. When the in-situ polymerization process is used, polymer or copolymer of ester (meta)acrylate, (meta)acrylate-ester (meta)acrylate copolymer, styrene-(meta)acrylate copolymer, polychlorinated vinyl, polychlorinated vinyliden, or polyamide may preferably be 20 selected. When the in-liquid curing process is used, soda alginate, polyvinyl alcohol, gelatin, albumin, or epoxy resin may preferably be selected. When the coacervation process is used, gelatin, cellulose, or casein may preferably be used. It is noted that other encapsulation processes may also be 25 used to obtain fine and even microencapsulated pigment

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according to embodiments of the present invention.

When the phase inversion process or the acid catalyzing process is used, anionic organic high polymer material is preferably selected as the organic high polymer 5 making up the wall material of the microcapsule. The phase inversion process involves using an organic solvent phase corresponding to a compound or complex material including an anionic organic high polymer material having dispersion power with respect to water and color material such as self-dispersing organic pigment or self-dispersing carbon black, or 10 a mixture including coloring material such as self-dispersing organic pigment or self-dispersing carbon black, a curing agent, and an anionic organic high polymer material; and charging water into the organic solvent phase or charging the 15 organic solvent phase into water to induce self-dispersion (phase inversion emulsion) and microencapsulation of the organic solvent. It is noted that in the phase inversion process, a vehicle or an additive of the recording liquid may be mixed into the organic solvent. In fact, according to an 20 aspect, it may be more preferable to mix the liquid medium of the recording liquid in the organic solvent so that a dispersion liquid for the recording liquid may be directly manufactured.

The acid catalyzing process involves neutralizing a 25 portion or all of an anionic base included in an organic high

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polymer compound material with a basic compound, mixing the material together with a color material such as self-dispersing organic pigment or self-dispersing carbon black in an aqueous medium, neutralizing or acidifying the pH of the 5 material with an acidic compound, separating the organic compound material including the anionic base, fixing it to the coloring to obtain a hydrated cake, and neutralizing a portion or all of the anionic base with a basic compound to realize microencapsulation. In this way, an aqueous dispersion liquid 10 containing fine anionic microcapsulated pigment having a large proportion of pigment material may be manufactured.

As for the solvent used in the microencapsulation processes described above, for example, alkyl alcohols such as methanol, ethanol, propanol, and butanol; aromatic carbon 15 hydrides such as xylol; esters such as methyl acetate, ethyl acetate, and butyl acetate; chlorinated hydrocarbons such as chloroform and ethylene chloride; ketones such as acetone and methyl isobutyl ketone; ethers such as tetrahydrofuran and dioxane; and cellosolves such as methyl cellosolve and butyl 20 cellosolve may be used. It is noted that the microcapsule prepared in the above-described manner is separated from the solvent through centrifugal separation or filtration, and then mixed with water and the suitable solvent to realize re-dispersion and thereby obtain a recording liquid that may be 25 used in an embodiment of the present invention. Also, it is

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noted that the average particle diameter of the encapsulated pigment obtained in the above manner is preferably within a range of 50-180 nm.

By coating pigment with resin in the manner 5 described above, the pigment may be stably attached to the printed object, and abrasion resistance characteristics of the printed object may be improved, for example.

In the following, an overall configuration of a control unit that may be included in the imaging apparatus 10 according to the present embodiment is described with reference to FIG.6. FIG.6 is a block diagram showing an overall configuration of the control unit according to an embodiment.

The control unit 100 as is illustrated in FIG.6 15 includes a CPU 101 that administers overall control of the apparatus, a ROM 102 that stores programs that are executed by the CPU 101 and other fixed data, a RAM 103 that temporarily stores data such as image data, a nonvolatile memory (NRAM) 104 for preserving data even during the time the power of the 20 apparatus is cut off, and an ASIC 105 for performing processes including various signal processes, image processes such as image rearrangement processes, and input/output signal processes for realizing overall control of the apparatus.

The control unit 100 also includes a host interface 25 (I/F) 106 for realizing transmission/reception of data and

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signals with a host 90 such as a personal computer corresponding to an image processing apparatus according to an embodiment of the present invention, a head drive control unit 107 and a head driver 108 for driving and controlling the 5 recording head 14, a main scanning motor drive unit 111 for driving the main scanning motor 110, a sub scanning motor drive unit 113 for driving the sub scanning motor 112, an environmental sensor 118 for detecting the environmental temperature and/or the environmental humidity, and an I/O 116 10 for inputting detection signals issued from various sensors (not shown) ..

Also, in the illustrated embodiment, the control unit 100 is connected to an operations panel 117 for inputting and displaying information for the apparatus. Further, the 15 control unit 100 is configured to perform on/off switching control and output polarity switching control with respect to a high voltage circuit (AC bias supply unit) 114 that is configured to apply a high voltage to the charge roller 34.

According to an embodiment, the control unit 100 is 20 configured to receive data such as print data including image data at the I/F 106 via a cable or a network from the host 9, which may correspond to a data processing apparatus such as a personal computer, an image reading apparatus such as an image scanner, or an image capturing apparatus such as a digital 25 camera, for example. The generation and output of the print

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data directed to the control unit 100 may be executed by a print driver 91 provided at the host 90 side, for example.

According to an embodiment, the CPU 101 reads and analyzes print data that are stored in a reception buffer 5 included in the I/F 106, performs a data rearrangement process at the ASIC 105, and transmits image data to the head drive control unit 107. In such a case, the conversion of print data into bitmap data for realizing image output may be executed by the print driver 91 of the host 90 as is described 10 above, for example. Specifically, the image data (print data) are developed into bitmap data by the print driver 91 after which the bitmap data are transmitted to the imaging apparatus. However, other embodiments are possible such as that in which the ROM 102 of the control unit 100 stores font data and 15 performs the bitmap data conversion, for example.

According to an embodiment, the head drive control unit 107 receives image data (dot pattern data) corresponding to one line image to be recorded by the recording head 14, synchronizes the dot pattern data of one line with a clock 20 signal, transmits the signal as serial data to the head driver 108, and transmits a latch signal to the head driver 108 at a predetermined timing.

In a further embodiment, the head drive control unit 107 includes a ROM (which may be the ROM 102 described 25 above) that stores pattern data of a drive waveform (drive

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signal), a waveform generating circuit including a D/A converter for performing D/A conversion on the drive waveform data read from the ROM, and a drive waveform issuing circuit including an amplifier, for example.

5           According to an embodiment, the head driver 108 includes a shift register that inputs serial data corresponding to the clock signal and the image data from the head drive control unit 107, a latch circuit that latches the registered value of the shift register with the latch signal  
10          from the head drive control unit 107, a level conversion circuit (level shifter) that changes the level of the output value of the latch circuit, and an analog switch array (switching unit) that is on/off controlled by the level shifter, for example. In this embodiment, by performing  
15          on/off control of the analog switch array, relevant drive waveforms included in the generated waveforms may be selectively applied to an actuator of the recording head 14 so as to drive the recording head 14.

          In the following, exemplary configurations of an  
20        image processing apparatus (data processing apparatus) including a printer driver and corresponding to the host side that transmits image data for forming an image at the imaging apparatus according to embodiments of the present invention are described with reference to FIGS.7 and 8. It is noted  
25        that the imaging apparatus and the image processing apparatus

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according to embodiments of the present invention may make up an imaging system according to an embodiment of the present invention.

A printer driver 120 at the host side as is 5 illustrated in FIG.7 includes a CMM (Color Management Module) processing part 131 that converts image data 130 that are represented by color space used for monitor display provided by application software, for example, into image data represented by color space suitably used in a recording 10 apparatus (e.g., RGB color representation to CMY color representation); a BG/UCR (Black Generation/Under Color Removal) processing part 132 that performs black generation/under color removal processes on the converted CMY 15 value; a gamma ( $\gamma$ ) correction part 133 that includes a droplet application amount reduction processing part and is configured to perform input/output correction reflecting the 20 characteristics of a relevant recording apparatus and/or the preferences of a relevant user; a zooming part 134 that performs a zooming process on the corrected image data according to the resolution of the relevant recording 25 apparatus; and a halftone processing part 135 that includes a many-valued/small-valued matrix for replacing the zoom- processed image data with a pattern arrangement of dots to be sprayed from the relevant recording apparatus.

25 A printer driver 140 at the host side as is

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illustrated in FIG.8 includes the CMM (Color Management Module) processing part 131 that converts image data 130 that are represented by color space used for monitor display provided by application software, for example, into image data 5 represented by color space suitably used in a recording apparatus (e.g., RGB color representation to CMY color representation); the BG/UCR (Black Generation/Under Color Removal) processing part 132 that performs black generation/under color removal processes on the converted CMY 10 value; and the gamma ( $\gamma$ ) correction part 133 that includes a droplet application amount reduction processing part and is configured to perform input/output correction reflecting the characteristics of a relevant recording apparatus and/or the preferences of a relevant user.

15 In the illustrated embodiment of FIG.8, the control unit 100 at the imaging apparatus side includes the zooming part 134 that performs a zooming process on the corrected image data according to the resolution of the relevant recording apparatus; and the halftone processing part 135 that 20 includes a many-valued/small-valued matrix for substituting the zoom-processed image data with a pattern arrangement of dots to be sprayed from the relevant recording apparatus.

25 In the following, image processes executed by a printer driver at the host side according to an embodiment of the present invention are described with reference to FIG.9.

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According to the present embodiment, when a 'print' command is issued through application software operating on a data processing apparatus such as a personal computer, the printer driver determines the types of objects included in an 5 input 200 through an object determination process 201 to pass down data according to the determined object types. Specifically, image data of text 202, image data of one or more lines 203, image data of graphics 204, and image data of one or more images 205 are passed down through their 10 corresponding routes to be processed.

As is shown in FIG.9, a color adjusting process 206 is performed on text 202, lines 203, and graphics 204. Further, a color matching process 207, a BG/UCR process 209, a total amount regulating process 211, and a gamma correction 15 process 213, and a text dithering process (halftone process) 215 are performed on text 202. A color matching process 208, a BG/UCR process 210, a total amount regulating process 212, a gamma correction process 214, and a graphics dithering process (halftone process) 216 are performed on lines 203 and graphics 204.

With respect to images 205, a color determination/compression method determination process 211 is performed, after which a color adjustment process 222 and a color matching process 223 are normally performed, followed by 25 a BG/UCR process 224, a total amount regulating process 225, a

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gamma correction process 226, and an error diffusion process (halftone process) 227. In a case where the image 205 is determined to have no more than two colors, an image decimation process 231, a color adjustment process 232, a 5 color matching process 233a or an indexless process (process without color matching) 233b are performed, after which the BG/UCR process 224, the total amount regulating process 225, the gamma correction process 226, and the error diffusion process (halftone process) 227 are performed.

10 It is noted that in the case of processing lines or graphics, an ROP (raster operation) process 241 may be performed before performing the color matching process 206, and when the object is determined to be an image, the color matching process 232 may be performed.

15 In this way, sets of image data processed according to their object types are recombined into one set of image data to be passed down to the recording apparatus (imaging apparatus side).

It is noted that an image processing method 20 according to an embodiment of the present invention is concerned with processing performed at the BG/UCR processing part for executing black generation and under color removal on a CMY value.

25 In the following, a black ink incorporation process associated with the image processing method of an embodiment

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of the present invention that is executed by an image processing apparatus (host 90) through control of a printer driver is described. In the present embodiment, the maximum amount of black ink  $b$  to be incorporated is arranged to be 5 within a range of 0-52% (i.e.,  $0\% < b < 52\%$ ) in order to prevent a decrease in image glossiness. For example, an UCR (under color removal) process that is commonly used in a black ink incorporation process is represented by the following formula:

10

$$K = p \times \min(Y, M, C)$$

$$Y' = Y - K$$

$$M' = M - K$$

$$C' = C - K$$

15

It is noted that in the above formula, 'p' denotes the so-called UCR rate, and is usually set to an arbitrary value within a range of 0-100% (i.e.,  $0\% < p \leq 100\%$ ).

In the present embodiment, the maximum black ink 20 incorporation amount is regulated according to the graph shown in FIG.10. A grayscale up to a prescribed level may be realized by a solid color black ink, and when the grayscale exceeds the prescribed level, the corresponding grayscale may be realized by a composite color ink corresponding to a 25 mixture of cyan, yellow, and magenta.

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In the present embodiment, the C, M, Y subtraction amount (under color removal amount) and the black generation amount correspond, and thereby, the UCR rate is set to 100%. In an alternative embodiment, in order to prevent a reversal 5 of the grayscale due to non-uniformity of the ink amount, the UCR rate may be set to 100% only when the black incorporation amount does not exceed the prescribed amount.

The maximum black ink incorporation amount is set according to an image glossiness measurement and an image 10 sensory evaluation result that may be obtained from four-color reproduction. The black incorporation amount is set so that the glossiness of a black image may not be substantially degraded upon forming an image on a glossy recording medium such as glossy paper, semi-glossy paper, or matte paper used 15 for inkjet recording. In this way the glossiness of black may be prevented from being degraded. Also, the maximum black ink incorporation amount is set such that when an image is recorded on a glossy recording medium, the glossiness of the recorded image may not be substantially lower than that of the 20 recording medium. In this way, the glossiness of a recorded image may be prevented from being lower than that of the recording medium.

In the present embodiment, black is realized with a solid color ink until reaching the prescribed maximum black 25 ink incorporation amount. A grayscale requiring black ink

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exceeding the prescribed maximum black ink incorporation amount may be realized by gradually incorporating a composite of cyan, magenta, and yellow.

In this way, the maximum amount of black ink to be 5 used may be controlled, and color ink with glossiness may be incorporated so that the decrease in glossiness may be prevented and image degradation may be reduced. Also, in comparison with a case of printing black entirely with a three-color composite black of cyan, magenta, and yellow, in 10 the present embodiment, highlighted portions may be realized with the solid color black ink, and thereby the grayscale difference may be reduced as is shown in FIG.11, and a smooth contrast may be realized.

Also, with regard to gray balance, since the solid 15 color black is used in the present embodiment, improved characteristics may be obtained compared to the case of using the composite black as is illustrated in FIG.12.

FIG.13 is a graph indicating glossiness measurement results upon inputting a patch of R = 0, G = 0, and B = 0 20 (i.e., black) and changing the maximum black ink incorporation amount (measured using micro-gloss 60° by BYK-Gardner). In comparison to a case where the maximum black ink incorporation amount is set to 100% in which case glossiness is significantly decreased, in the present embodiment, by 25 regulating (reducing) the maximum black ink incorporation

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amount, a decrease in image glossiness may be prevented.

FIG.14 is a graph indicating results of performing sensory evaluations on image outputs of Test Charts No. 1 and No. 5 distributed by the Society of Electrophotography of Japan that are obtained by having an image input apparatus read the test charts and output the read images with differing maximum black ink incorporation amounts set thereto. It is noted that a large sensory evaluation value represents good image quality and a sensory evaluation value of 2 or above represents an acceptable image quality level. By incorporating black ink, advantageous effects may be realized with respect to consistency of shadow portions and gray balance so that a large sensory evaluation value may be obtained. However, as the black ink incorporation amount is increased, the saturation level of highly saturated portions may be degraded and the difference in glossiness between a highly saturated portion and a shadowed portion may stand out to thereby degrade the image quality.

Accordingly, rather than setting the maximum black ink incorporation amount to 100%, the maximum black ink incorporation amount  $b$  is preferably set to be  $0\% < b < 52\%$  according to an embodiment of the present invention. As is shown in FIG.14, when the maximum black ink incorporation amount is set to 52%, the sensory evaluation value falls below two, the minimum acceptable image quality level, and therefore,

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the maximum black ink incorporation amount is preferably arranged to be lower than 52%.

In particular, based on the sensory evaluation results of FIG.14 as well as measurements of differences in 5 glossiness between the recording medium (paper) and the reproduced image as is shown in FIG.15 (measured by micro-gloss 60° by BYK-Gardner), the maximum black ink incorporation amount is preferably set around 30% so that the acceptable value of the glossiness of a reproduced image may 10 substantially correspond to that of the recording medium (paper).

According to an aspect of the present invention, even when an imaging apparatus uses pigment ink, glossiness of a reproduced image may not be lost upon printing black on 15 special paper such as glossy paper, semi-glossy paper, or matte paper and a desirable image quality may be obtained.

Although the present invention is shown and described with respect to certain preferred embodiments, it is obvious that equivalents and modifications will occur to 20 others skilled in the art upon reading and understanding the specification. The present invention includes all such equivalents and modifications, and is limited only by the scope of the claims. For example, it is noted that according to the above-described embodiments of the present invention, 25 the printer driver is implemented in an image processing

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apparatus such as a computer and is configured to control the computer to execute the image processes described above. However, alternative embodiments are possible in which the imaging apparatus includes a processing unit for executing the 5 image processes described above, for example.

The present application is based on and claims the benefit of the earlier filing date of Japanese Patent Application No.2004-327176 filed on November 11, 2004, the entire contents of which are hereby incorporated by reference.